PRODUCTION INFRARED DRYERS

ECONORED III SERIES







ER-III-54

- Digital belt speed display for more accurate control
- · Focused exhaust system to remove fumes/moisture within chamber
- Excellent air flow to cool the skin of the dryer
- Cures plastisol, water-based and discharge inks!

30" Belt Version ER-III-30	BY CERTIFIED BY CERTIFICATION EXPERTS THE NETHERLANDS	54" Belt Version ER-III-54
10,800w	Standard Wattage	21,600w
30" x 8.75' (76.2 x 267cm)	Belt Width x Length	54" x 8.75' (137 x 267cm)
24" (61cm)	Heater Width***	48" (122cm)
4.5' (137cm)	Chamber (tunnel) Length	4.5' (137cm)
475+/hr	Cure times: Plastisol @ 25 secs.**	950+/hr
150+/hr	Water Based/Discharge @ 70 secs.**	300+/hr

Features Options

HEAVY DUTY	"X-Series" Conveyor Belt Tracking System			
PRECISE	Infrared Focusing System provides more power for less \$\$			
ADJUSTABLE	DJUSTABLE 2" - 7" (5 - 17.7 cm) belt-to-heater height adjustment			
ACCURATE	Digital PID Temperature controller is accurate to +/-1° F			
CONSISTENT	Heavy duty DC belt speed motor with digital voltage display			
INNOVATIVE	Engineered to be shorter and smaller with high heat and production.			

- Add heat chambers @ 3' (.91m) long
- Belt extensions front or rear, 18" (46 cm) increments
- 3 Phase & 208, 380, 480 voltages available
- Exhaust Hood, provides extra fume extraction
- Hat support rail
- Locking casters for easy mobility
- Reversing belt / HD Drive
- UL and ULc Certified





EXPANDABLE Add heat chambers and belt extensions. (HD Drive required over 17' long)

^{*} Production speeds are estimates and will vary depending on ink manufacturer, humidity of shop, and other variables.

** Production speeds are estimates are based on 16" centers and will vary depending on ink manufacturer, humidity of shop,

^{**} Production speeds are estimates are based on 16" centers and will vary depending on ink manufacturer, humidity of shop, and other variables.

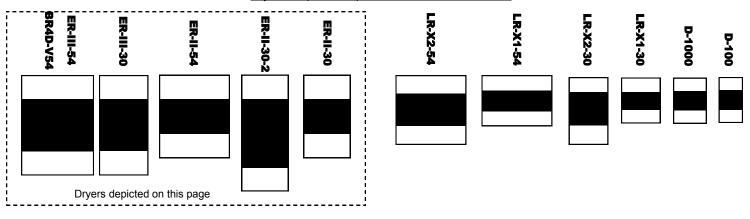
EconoRed & BigRed

Technical Specifications

Œ	ER-II-30	ER-II-54	ER-III-30	ER-III-54	BR4D-V30	BR4D-V54		
Heater Warranty	15 Year	15 Year	15 Year	15 Year	15 Year	15 Year		
Defect Warranty	3 Year	3 Year	3 Year	3 Year	3 Year	3 Year		
Shirts / Hr* - (Plastisol) (Waterbased/Discharge)	300+ @ 25 secs. 100+ @ 70 secs.	600+ @ 25 secs. 200+ @ 70 secs.	450+ @ 25 secs. 150+ @ 70 secs.	900+ @ 25 secs. 300+ @ 70 secs.	475+ @ 25 secs. 216+ @ 50 secs.	950+ @ 25 secs. 432+ @ 50 secs.		
Shirts/hr* - DTG/digital	N/A	N/A	N/A	N/A	72 @ 2.5 min. 60 @ 3 min. 30 @ 6 min.	144 @ 2.5 min. 120 @ 3 min. 60 @ 6 min.		
Belt Speed	1.8-23 FPM (0.5-7 MPM)	1.8-23 FPM (0.5-7 MPM)	1.8-23.6 FPM (0.6-7.2 MPM)	1.8-23.6 FPM (0.6-7.2 MPM)	1.8-23.6 FPM (0.6-7.2 MPM)	1.8-23.6 FPM (0.6-7.2 MPM)		
Exhaust (Free Air)	380 CFM (10.7 CMM)	380 CFM (10.7 CMM)	380 CFM (10.7 CMM)	550 CFM (15.6 CMM)	500 CFM (14.2 CMM)	700 CFM (19.8 CMM)		
Exhaust Stack Diameter	8" (20.32 cm)	8" (20.32 cm)	8" (20.32 cm)	8" (20.32 cm)	6" (15.24 cm)	8" (20.32 cm)		
Overall Length	87" (221 cm)	87" (221 cm)	105" (267 cm)	105" (267 cm)	105" (267 cm)	105" (267 cm)		
Overall Width	45.2" (114.8 cm)	69.2" (175.8 cm)	45.2" (114.8 cm)	69.2" (175.8 cm)	47.3" (120.2 cm)	71.4" (181.4 cm)		
Overall Height	60.9" (154.7 cm)	60.9" (154.7 cm)	60.9" (154.7 cm)	60.9" (154.7 cm)	51.6" (131.1 cm)	51.6" (131.1 cm)		
Belt Width	30" (76 cm)	54" (137 cm)	30" (76 cm)	54" (137 cm)	30" (76 cm)	54" (137 cm)		
Chamber Length	36" (91 cm)	36" (91 cm)	54" (137cm)	54" (137cm)	54" (137cm)	54" (137 cm)		
Chamber Infeed Width	34.5" (88 cm)	58.5" (149 cm)	34.5" (88 cm)	58.5" (149 cm)	34.5" (88 cm)	58.5" (149 cm)		
Chamber Infeed Height (adjustable)	2" - 7" (5 - 17.7 cm)	2" - 7" (5 - 17.7 cm)	2" - 7" (5 - 17.7 cm)	2" - 7" (5 - 17.7 cm)	2" - 7" (5 - 17.7 cm)	2" - 7" (5 - 17.7 cm)		
Heat Range (@ Heater)	0-900 F° (0-482 C°) @ 240V	0-900 F° (0-482 C°) @ 240V	0-900 F° (0-482 C°) @ 240V	0-900 F° (0-482 C°) @ 240V	0-900F° (0-482C°) @ 240V 0-1150F° (621C°) - booster	0-900F° (0-482C°) @ 240V 0-1150F° (621C°) - booster		
Heater Size & Standard Wattage	12" x 24" (30 x 61 cm) 2 @ 3,600 = 7,200 Watts	12" x 48" (30 x 122 cm) 2 @ 7,200 = 14,400 Watts	12" x 24" (30 x 61 cm) 3 @ 3,600 = 10,800 Watts	12" x 48" (30 x 122 cm) 3 @ 7,200 = 21,600 Watts	4 @ 12" x 24" (30 x 61 cm) Zone 1 @ 3,600 Watts Zone 2 @ 7,800 Watts 11,400 Watts Total	4 @ 12" x 48" (30 x 122 cm) Zone 1 @ 7,200 Watts Zone 2 @ 15,600, Watts 22,800 Watts Total		
Cost / hour to operate based on 10 cents / kwh	72 cents	\$1.44	\$1.08	\$2.16	\$1.14	\$2.28		
Electrical Specs** Chamber	240V / 32A / 1 Ph. / 3 wire 50/60HZ	240V / 64A / 1 Ph. / 3 wire 50/60HZ	240V / 50A / 1 Ph. / 3 wire 50/60 HZ	240V / 97A /1Ph. / 4 wire / 50/60 HZ	240V / 51A / 1 Ph. / 3 wire 50/60HZ	240V / 58A / 3 Ph. / 4 wire 50/60HZ		
Electrical Connection	All amps shown are FLA (Full Load Amps), not recommended line size! Dryers on this page must be hard wired to the power terminal provided. A licensed electrician must be consulted and should refer to articles, 210.20(a), 215.3 and 310 of the NEC code.							
Optional Chamber Power Also available in 380 / 440 / 480	240V/ 19A / 3 Ph. / 4 wire / 50/60HZ	240V/ 37A / 3 Ph. / 4 wire / 50/60HZ	240V / 29A / 3Ph. / 4 wire / 50/60 HZ	240V / 55A / 3 Ph. / 4 wire 50/60HZ	240V / 32A / 3 Ph. / 4 wire 50/60HZ	240V / 98A / 1 Ph. / 3 wire 50/60HZ		
Shipping Weight**	647 lbs (293 kg)	988 lbs (448 kg)	896 lbs (407 kg)	1,018 lbs (462 kg)	1,018 lbs (462 kg)	1,438 lbs (653 kg)		
Shipping Dimensions**	54" x 43" x 60" (137 x 109 x 152 cm)	78" x 49" x 60" (198 x 125 x 153 cm)	61" x 60" x 64" (155 x 152 x 163 cm)	72" x 61" x 63" (183 x 155 x 160 cm)	72" x 61" x 63" (183 x 155 x 160 cm)	92" x 65" x 63" (234 x 161 x 160 cm)		

1 in = 2.54 cm 1 lb = 0.454 kg

Dryer foot print comparison chart, shown to scale



^{*} Production speeds are estimates are based on 16" centers and will vary depending on ink manufacturer, humidity of shop, and other variables.

^{**}All shipping weights and dimensions are for continental US shipping only. Call for other shipping specifications. Ex-works from Bethlehem, PA.